

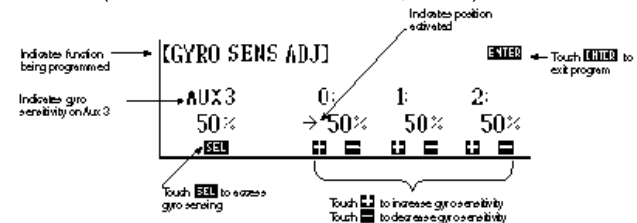
Note: Because of the variables involved with each different helicopter (i.e., engines, fuel, blades, exhaust systems, aerodynamics, gear ratios, etc.), the optimum can only be achieved with careful tuning and adjustment to your particular helicopter.

PCM-10S/10SX, 10SXII REVO MIXING			OTHER JR SYSTEMS		
Normal	Up 20%	Down 15%	Normal	Up 20%	Down 15%
Flight Mode 1	+P5	-P5	Flight Mode 1	Up 5%	Down 5%
Flight Mode 2	+P5	-P5	Flight Mode 2	Up 5%	Down 5%

Stunt Trim
Test fly and adjust until the tail follows exactly behind the body in fast forward flight, full throttle/pitch.

Remote Gain Control Set-Up: Helicopter Only

Remote Gain Control Set-Up with the JR PCM-10/10S/10SX/10SxII/10X (Helicopter)
The Remote Gain Controller allows adjustments to be made from the transmitter. When using a JR PCM-10 Series radio, plug the Remote Gain Controller's AUX connector into the receiver's AUX 3 jack. This will allow gain control adjustments to be made in Code 44 of your transmitter. (Also see the radio's instruction manual, Code 44).

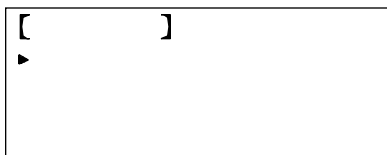


Code 44
Enter Code 44 in your transmitter. Press the ACT on the screen to activate the gyro sensing adjustment. Notice that, by flipping the AUX 3 switch on the upper right of the TX, the arrow moves from one gain position to the next. The values can be changed by pressing the + or - key. For hover (normally the top value), set a starting value of 90%. For forward flight, set a value of 70%. See the screen example above.

Please refer to your radio's instructions for further information.

Remote Gain Control Set-Up: Helicopter Only

JR XP8103: Helicopter Mode
The JR XP8103 offers two different types of gyro sensitivity adjustments, manual or automatic. This feature gives the user the choice of selecting gyro sensitivity manually through the Rudder D/R Switch or automatically through the Flight Mode Switch.
When using this feature, connect the remote gain controller AUX connector (white) into the AUX 2 channel of the receiver. Next, select either the manual or automatic gyro sensitivity feature and adjust the gyro rate values as shown below:



Please refer to the XP8103 instruction manual for further information.

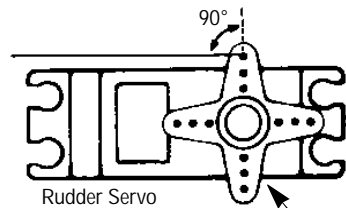
CONVENTIONAL SET UP AND ADJUSTMENT — AIRPLANE

The G450 Piezo gyro gives true linear feedback and response at a rate of up to 720 degrees per second. This allow the G450 to continue sensing motion even at high rotation rates, giving the appropriate feedback to the servo.
Because of this high rate of rotation sensing, the adjustment values of the travel adjust, dual rate, and exponential will need to be altered from their original values to achieve full performance from the G450.
The following is the set-up and adjustment procedure that should be followed to achieve the highest level of performance from your system.

Set-Up

Step 1: Unhook the control linkage pushrod from the appropriate servo arm and rotate the servo arm out of the way. Lightly grasp the pushrod at the servo arm end and move the control surface through its entire travel range. The pushrod/control surface should be able to move throughout its entire travel range smoothly, with the least amount of friction and without rough or "binding" spots. Make adjustments to the pushrod/control surface as necessary until a smooth operating system is achieved.
Step 2: Next, on your transmitter, set all the trim levers, knobs, etc., to their zero position for the specific channel to be used (rudder, aileron, elevator, etc.).
Step 3: Turn on your transmitter, then your receiver, and allow the model to remain totally motionless for at least 3 seconds. This will allow the G450's circuitry to determine the exact center position from which all inputs will be based.
Step 4: Remove the servo arm from the servo and now re-position it so that it will be exactly 90 degrees to the control surface pushrod (see diagram). In doing so, you may find that the splines in the servo output shaft are aligned in such a way that prevents 90 degree positioning of the servo arm. To correct this problem, rotate the servo arm 180 degrees from

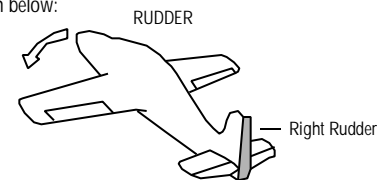
its original position and re-install. Once correct alignment has been achieved, secure the servo arm to the servo using the original mounting screw. Next, re-attach the control surface pushrod to the servo arm in its original hole location. Later we will determine the optimum servo arm hole.



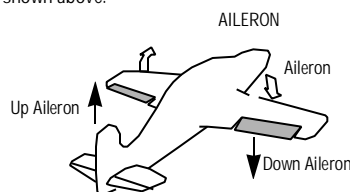
Remove unused servo horn arms to prevent obstruction.

Step 5: Check the control surface to make sure the servo moves the surface in the appropriate direction as compared to the transmitter's control stick. Reverse the servo direction if necessary.
Step 6: It is now time to verify that the G450 is functioning, and that it is compensating in the correct direction.

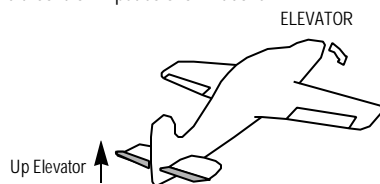
To verify that the G450 is functioning, simply rotate or turn the model while watching the control surface or servo that it is to be controlling. If any movement of the servo arm or control surface is detected, the G450 is functioning.
To determine the correct compensation direction, it will be necessary to again move the model while watching the servo arm or control surface, noting the correct compensation direction as shown below:



With a quick motion, move the nose of the aircraft to the left, the rudder should deflect to the right as shown above.



With a quick motion, rotate the fuselage of the model to the right, the ailerons should give a "left control" input as shown above.



With a quick motion, rotate the nose of the fuselage down as shown above. The elevator should give an "up" control input as shown above.
To reverse the direction of the gyro compensation, simply move the reversing switch located on the gyro sensor/amplifier to the opposite position.

Transmitter Adjustments

Control Surface/Travel Adjustment
To achieve the highest level of performance from the G450 in your airplane, it is necessary to re-set the servo travel adjustment value and also the control surface pushrod location on the servo arm as follows:
Travel Adjustment
In general, to achieve the highest level of performance from the G450, the larger the travel volume is adjusted, the better the G450 will perform.
In most JR radio systems, the factory pre-set for the travel adjustment function is 100% in each direction, but has a maximum value of 150%. To achieve the greatest level of performance, it is suggested that the travel adjustment be increased to its maximum possible setting. In doing so, it may be necessary to re-position the control surface pushrod on the servo arm or control horn to eliminate any "binding" or "over travel" that may occur with the increase in travel adjustment. To reduce control surface travel, simply move the pushrod inward on the servo arm one hole at a time or out on the control horn until the proper control surface travel is achieved. It is very important that this procedure be followed carefully so as not to cause the control surface to over-travel during use.

Dual Rates
Once the proper control surface travel has been achieved, it may also be necessary to re-adjust the dual rate values to achieve the desired deflection.
Exponential
Once the travel adjustment value for the control surface has been increased, the control surface sensitivity/input around neutral will also become more sensitive. Exponential is recommended to reduce this over-sensitivity around the neutral position to de-sensitize the feel of the control surface.

A good starting point for an exponential value should be in the area of 20%–40%. After some experience and flight time is gained, these values can be changed to suit your preference.

ADVANCED SET UP AND ADJUSTMENT — AIRPLANE



Figure 1 Position 0 "Maneuvering Mode" Figure 2 Position 1 "Torque Roll Mode"

Stick Priority Mixing: JR 10SX, 10SxII (10X — See radio instructions for Code 44)
A radio that has curve-type mixing must be used in order to make the gyro function as "stick priority." This is recommended for all aerobatic flying and for all applications where a gyro is used on elevator function. Install the rudder gyro with the remote gain control plugged into the AUX 2 and the elevator's (or aileron) gyro into AUX 3. Enter Code 56, then set up a mix curve as in Figure 1 and designate channel 4 (rudder) as the master channel and AUX 2 as the slave. You'll want to set up two curves — one for flying maneuvers (Figure 1), and one for hovers and torque rolls (Figure 2). For flying maneuvers, the top of the curve needs to be lower because less gain is needed. If the curve is too high (too much gain), the tail will oscillate, indicating that gain should be reduced. For hovering and torque rolling maneuvers you need maximum setting for more gyro authority. Program these two curves to be selected via a convenient switch — the same switch can be used for both— then when you're ready to enter a torque roll, flip to high gain. Flip back to low gain for flying maneuvers.

Set up this way, the gyro will automatically give an exponential control response. If you normally fly with expo, reduce the value to about 1/2 of what you normally use. If you don't normally use expo, you may want to program a negative expo value to achieve a linear feel.

To program the elevator (or aileron) gyro, enter Code 57 and repeat the same process, except designate the appropriate channel as the master and AUX 3 as the slave. Then enter Code 17 and inhibit AUX 2 and AUX 3. Lastly, you'll find that the gyro creates some deadband in the stick. This is undesirable when using stick priority mixing. Enter Code 12 and reduce travel for the rudder and elevator (or aileron) until servo movement is achieved through the entire stick travel. Normally this happens at 55% to 65% travel adjustment. Note: It is normal to see a slight change in neutral position when the gain is switched from low to high. This will not cause any problems in flight.

Remote Gain Control Set-Up: Helicopter and Airplane

Remote Gain Control Set-up with Other JR Radios
The G450's remote gain adjustment feature also works with other systems that have AUX channels.
In the case of a proportional knob, plug the white AUX connector from the G450 into the appropriate receiver jack (channel).
Proportional gain can then be achieved by rotating the knob to the desired position.
If a two position switch channel is available, the gain sensitivity can be adjusted in each position using the travel adjustment function.
The following is a chart of all JR radio systems denoting the switch type and appropriate channel # to be used.

Radio: Helicopter	Switch Type	Type	Channel #
XP642/652	(must use combined function feature)	Gear	5
XF622	(must use combined function feature)	Gear	5
XP783	2 Position	AUX 2	7
XP8103/8103DT	Refer to Remote Gain Control Set-Up (Helicopter Only)		
PCM10SX, SXII, 10X	Refer to Remote Gain Control Set-Up with JR PCM-10/10S/10SX		

Radio: Airplane	Switch Type	Type	Channel #
XP642/652	2 Position	AUX 1	6
XF622	2 Position	AUX 1	6
XP783	Rotary/2 Position	AUX 2, AUX 2	7
XP8103-8103DT	Rotary/2 Position	AUX 2, AUX 3, AUX 2	7,8
PCM10SX, 10SXII	Rotary/2 Position	AUX 4, AUX 5, AUX 2	7,9,10
PCM10X	Refer to remote gain control set up, Code 44		

When using a switched channel for gain control, the gain adjustment is achieved by adjusting the endpoints of that switched channel. See below:

Switch position #1: Gain is adjustable from 50% to 100% using the travel volume.
100% Travel volume = 100% gain
0% Travel volume = 50% gain
Switch position #2: Gain is adjustable from 0% to 50% using the travel volume.
100% Travel volume = 0% gain
0% Travel volume = 50% gain
Note: In switch position #1, increasing the travel volume value increases the gain. In switch position #2, increasing the travel volume value decreases the gain.
Note: Depending on the position of the AUX channel's reversing switch, the switch position #1 and #2 may work in reverse. It is recommended that the initial gyro gain rates be set at 45% (low) and 65% (high) for initial test flights.

Gain Value Adjustments

Helicopter
On initial test flights it will be necessary to adjust the mechanical control linkage/tail rotor blade pitch so the helicopter will have no tendency to rotate while in the hover position. Minor "fine tuning" adjustments can be made with the rudder trim lever. Once this has been achieved, increase the hover gain (pre-set at 65%) until the helicopter starts to oscillate (hunt). Back down the value just below the hunting point. The value should be between 65 and 95 percent. If so, proceed to the next step. If not, do the following:

Hunting occurs at less than 65% gain in hover—move the rudder pushrod connection at the servo inward one hole on the servo arm.
No hunting occurs even at 100% gain in hover—move the rudder pushrod connection at the servo outward one hole on the servo arm.

Next, fly the helicopter in fast forward flight and increase the low gyro gain value until oscillation (hunting) occurs. Reduce the value slightly, just below the point of hunting. Try a few rolls and see if hunting occurs. Reduce the gain if necessary.
Now go back and fine tune your revo mixing, stunt trim, +P, -P, etc., using your standard method or the method given in your specific radio's instruction manual.

Airplane
On initial test flights, it will be necessary to adjust the control surface/pushrod mechanical linkage so that the model flies straight and level without any stick control inputs. Minor "fine tuning" adjustments can be made with the radio trim levers. For the first test flights it is recommended that the gyro gain be set to a low setting of 0 to 20% and a high setting of 65%. For the first takeoff be sure the gyro gain switch used is set to the low gain position. This will ensure the gain adjustment selected will not be too high, causing the gyro to oscillate (hunt), causing erratic control on that particular control surface and/or override the stick input causing insufficient control authority to fly the model.

Once sufficient altitude has been achieved, the gain may then be switched to the high gain position (65%) for testing at a safe altitude. Increase/decrease the gyro gain as necessary until the desired compensation rate and control feel has been achieved. For maximum gyro compensation, gradually increase the gain until the control surface begins to oscillate while the model is flying at full speed. Then slightly decrease the gain from that setting. The maximum gain value will vary depending on the particular model's speed and control surface authority. A low gain setting can be used for full speed flight and a higher gain for lower speed flight.

WARRANTY COVERAGE

Your new equipment is warranted to the original purchaser against manufacturer defects in material and workmanship for 1 year from the date of purchase. During this period, Horizon Service Center will repair or replace, at our discretion, any component that is found to be factory defective at no cost to the purchaser. This warranty is limited to the original purchaser of the unit and is not transferable.

This warranty does not apply to any unit which has been improperly installed, mishandled, abused, or damaged in a crash, or to any unit which has been repaired or altered by any unauthorized agencies. Under no circumstances will the buyer be entitled to consequential or incidental damages. This limited warranty gives you specific legal rights; you also have other rights which may vary from state to state. As with all fine electronic equipment, do not subject your unit to extreme temperatures, humidity or moisture. Do not leave it in direct sunlight for long periods of time.

REPAIR SERVICE INSTRUCTIONS

In the event that your equipment needs service, please follow the instructions listed below:

- Return your system components only. Do not return your system installed in a model helicopter, plane, etc.
- Use the original carton/packaging (molded foam container), or equivalent, to ship your unit. Do not use the carton itself as a shipping carton; you should package the equipment carton within a sturdy shipping container using additional packing material to safeguard against damage during transit. Include complete name and address information inside the carton, as well as clearly writing it on the outer label/return address area. Ship your equipment fully insured and prepaid. Horizon Service Center is not responsible for any damages incurred during shipping.
- Include detailed information explaining your operation of the equipment and problem(s) encountered. Provide an itemized list of equipment enclosed and identify any particular area/function which may better assist our technicians in addressing your concerns. Date your correspondence and include your name, mailing address, and a phone number where you can be reached during the business day.
- Warranty Repairs. To receive warranty service you must include a legible photocopy of your original dated sales receipt to verify your proof-of-purchase date. Providing that warranty conditions have been met, your radio will be repaired without charge.
- Normal Non-Warranty Repairs. Should your repair cost exceed 50% of the retail purchase cost, you will be provided with an estimate advising you of your options. Within your letter, advise us of the payment method you prefer to use. Horizon Service Center accepts VISA, MasterCard, or money orders. Please include your card number and expiration date.

Mail your system to:
Horizon Service Center, 4105 Fieldstone Road, Champaign, Illinois 61822
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