



Taper angle and dimensions determined by the angle created by milling gib stock on the Taper Milling Jig. Mill one side, turn gib stock over and around 180* to mill the other side to releave surface stresses. Gib will likely require bending to straighten.

Taper thickness determined by the fit on your lathe. Make the tapered gib longer than needed (ie 6") and trim to fit tapered bracket assembled on carriage mounted on lathe bed.

Material: 1/4" brass plate, or similar

Tapered Saddle Gib	
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